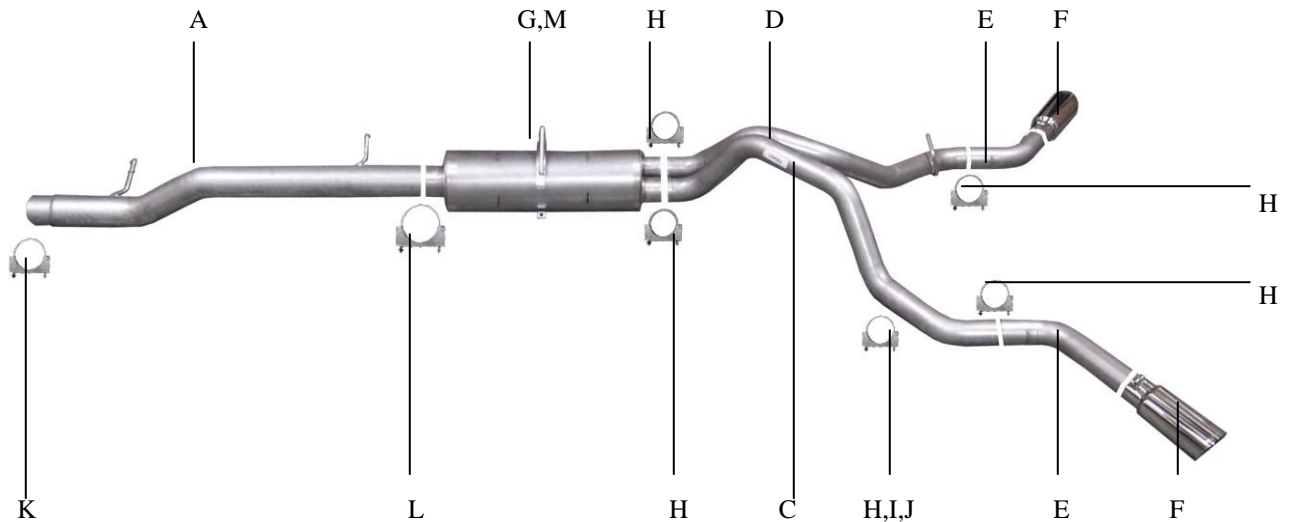




INSTRUCTION MANUAL
STAINLESS DUAL EXTREME EXHAUST
FORD F250/ F350 SUPER DUTY TRUCK
6.0L POWER STROKE DIESEL 2/4WD
CREW CAB, LONG BED
PART # 69703



ITEM	PART #	QUANTITY	DESCRIPTION
A	657-700523S	1	4" STAINLESS HEADPIPE W/ WELDED HANGERS
B	758400S	1	SUPERFLOW STAINLESS MUFFLER
C	658-700491S	1	3" STAINLESS DRIVERSIDE OVER AXLE TAILPIPE
D	659-700492S	1	3" PASS. SIDE STAINLESS OVERAXLE TAILPIPE
E	101-50032RS-6	2	3" STAINLESS EXIT PIPE
F	500379	2	4" STAINLESS TIP
G	4217	1	8" BAND CLAMP
H	OHD300	5	3" CLAMP
I	08269	1	10" HANGER
J	BO-101	1	BOLT KIT FOR 10" HANGER
K	4170	1	3-1/2" CLAMP
L	4171	1	4" CLAMP
M	BO-1015	1	BOLT KIT FOR BAND CLAMP

WILL NOT FIT WITH FUEL TANK MOUNTED IN THE REAR CENTER FRAME
WILL NOT FIT WITH 5TH WHEEL TRAILER HITCH

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

17MM SOCKET & WRENCH, 9/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



1. **TO REMOVE STOCK EXHAUST UN-BOLT IT FROM THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER.** CUT OFF YOUR STOCK TAILPIPE AND REMOVE. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



5. INSTALL PASSENGER SIDE OVERAXLE TAILPIPE # D INTO MUFLER 1 1/2" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # H TO SECURE PIPE TO MUFLER. DO NOT TIGHTEN.



2. INSTALL HEADPIPE #A ONTO STOCK HEADPIPE, LINE UP THE NOTCH AND INSERT WELDED HANGERS INTO RUBBER GROMMETS USE CLAMP # K TO SECURE PIPES TOGETHER. DO NOT TIGHTEN. LEAVE LOOSE FOR EASIER INSTALLATION.



6. MEASURE 18 1/2" FROM THE REAR OF THE FRAME YOU WILL USE THIS SLOT FOR YOUR 10" HANGER #I. USE THE 3RD HOLE FROM THE TOP. USE CLAMP # H TO HOLD TAILPIPE # C TO HANGER. DO NOT TIGHTEN.



3. INSTALL BAND CLAMP # G INTO RUBBER GROMMETS LOCATED ABOVE THE REAR AXLE AND ATTACH WITH BOLT KIT #M. DO NOT TIGHTEN. INSTALL MUFLER # B THROUGH BAND CLAMP AND ONTO HEADPIPE. USE CLAMP # L TO SECURE MUFLER TO HEADPIPE. DO NOT TIGHTEN.



7. INSTALL TURNOUT PIPES # E ONTO BOTH TAILPIPES. ROTATE TILL LEVEL . USE CLAMP #H TO SECURE EXITPIPES TO TAILPIPES AFTER CHECKING FOR PROPER CLEARANCE. TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



4. INSTALL DRIVERS SIDE OVER AXLE TAILPIPE # C INTO MUFLER 1 1/2" TO 2" USE CLAMP # H TO SECURE PIPE TO MUFLER. DO NOT TIGHTEN.



8. INSTALL THE STAINLESS TIPS FOR YOUR DESIRED LOOK. TO CLEAN TIPS, USE ANY STAINLESS STEEL OR ALUMINUM CLEANER.

"MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC..."