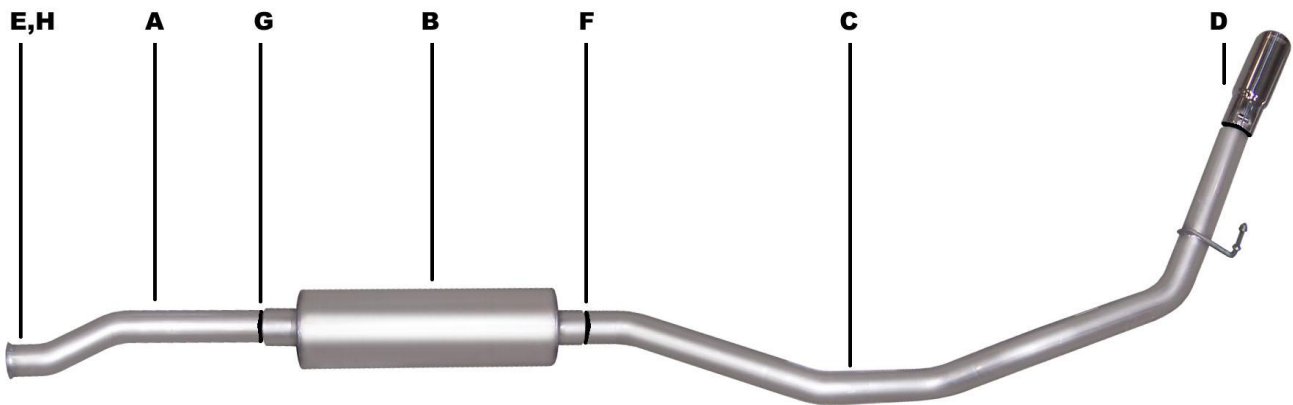




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST
FORD EXPLORER SPORT TRAC
4.0L, 4DR, 2WD CREWCAB
PASSENGER SIDE EXIT
PART # 619894



ITEM	PART #	QTY.	DESCRIPTION
A	449-700276S	1	2.50" STAINLESS HEADPIPE
B	788500S	1	S.S GIBSON SUPERFLOW MUFFLER
C	937-700712S	1	2.50"STAINLESS OVERAXLE TAILPIPE
D	500361	1	3.00" STAINLESS TIP
E	GP-102	1	HEADPIPE FLANGE
F	4250	1	REAR MUFFLER HANGER
G	5757	1	2.50" CLAMP
H	BO-1034	1	BOLT KIT FOR FLANGE GP-102

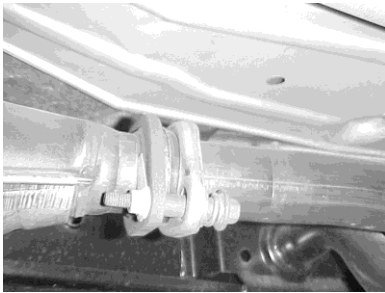
Thank you for purchasing our **GIBSON EXHAUST SYSTEM** for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS PART #619894

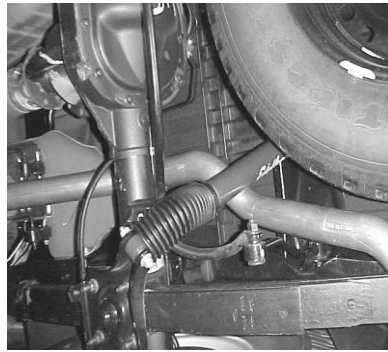
WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, WD-40, SAWZALL (IF NEEDED)



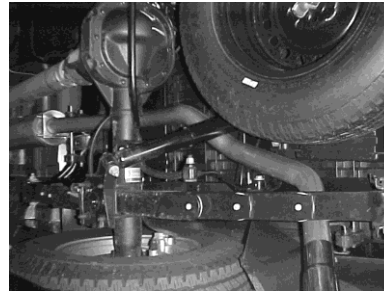
LAY OUT THE GIBSON EXHAUST SO IT LOOKS LIKE THE PICTURE AND COMPARE THE PART NUMBERS TO THE MANUAL TO MAKE SURE YOU HAVE THE CORRECT PART NUMBERS. THEN REMOVE THE FACTORY EXHAUST. FOR AN EASIER REMOVAL OF THE EXHAUST CUT JUST BEHIND THE MUFFLER ON THE TAIL PIPE. THEN UN-BOLT THE FACTORY FLANGE IN FRONT OF THE STOCK MUFFLER **NOTE: LEAVE ALL RUBBER GROMMETS IN PLACE. DO NOT DISGUARD HARDWARE. YOU WILL RE-USE IT.**



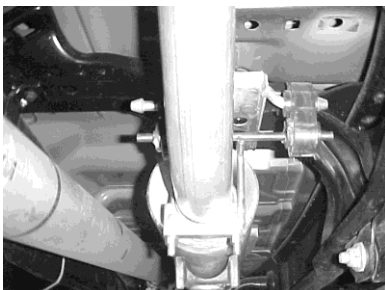
INSTALL THE OVERAXLE PIPE #C INTO THE OUTLET OF THE MUFFLER. SLIP THE OVERAXLE PIPE HANGER #G INTO THE REAR RUBBER GROMMET.



NOW, INSTALL THE HEADPIPE #A ON TO THE FACTORY FLANGE USING FLANGE #E. DO NOT TIGHTEN. INSTALL THE MUFFLER # B WITH INLET FACING FORWARD. MUFFLER INLET IS LOOKING INTO THE LOUVERS. THE MUFFLER OUTLET WILL BE POSITIONIED AT ABOUT 6 O'CLOCK.



FOR AN EASIER INSTALLATION OF YOUR TAILPIPE REMOVE THE LOWER SHOCK MOUNT BOLT, AFTER YOU INSTALL THE TAILPIPE RE-INSTALL LOWER SHOCK BOLT.



INSTALL HANGER #F ON THE OUTLET OF THE MUFFLER. DO NOT TIGHTEN. INSERT WELDED HANGERS INTO RUBBER GROMMET. VERTICAL ROD WILL BE ON THE FRAME SIDE OF THE MUFFLER.



NOW, INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR STAINLESS STEEL TIP

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."